

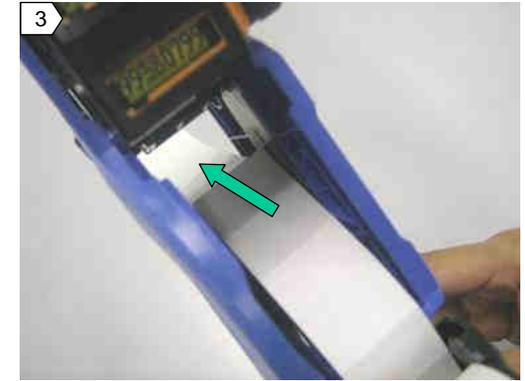
SMM PROCESS FLOWCHART

INSTALLATIONS DIAGRAMS

PROCESS INSTRUCTIONS AND PICTURES FLOWCHART

ASSEMBLY GUIDELINES

- 1- Open the Platen Frame and label holder .
- 2- Open the Label holder and place the Label in-side and beware the direction
- 3 - Push the label inside the body
- 4 - Label will come out from platen frame and pull out the label. Close back the platen frame
- 5- After close the Platen frame , insert label to inside the platen frame
- 6 - At the same time make a few punch to make sure label feed in side the platen frame.
- 7 - Punch for testing the label feeding.



REV	DATE	REASON	TOOL/JIG DETAIL	STANDARD TIME	MODEL	ASSY NAME.	ASSY No.
△						KEDO / JUDO ASSY LABEL	1
△				DOC. CONT. No.			
△							
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SMM PROCESS FLOWCHART

INSTALLATIONS DIAGRAMS

PROCESS INSTRUCTIONS AND PICTURES FLOWCHART

ASSEMBLY GUIDELINES

- 1- Push in the ink roller holder arm
- 2- hold the holder and turn it ,ink roller will come out
- 3- Push again the ink roller holder arm
- 4 -At the same time take the new ink roller and replace to the ink roller holder
- 5 -make sure the new ink roller assembly at the correct position and make a few punch for testing.



REV	DATE	REASON	TOOL/JIG DETAIL	STANDARD TIME	MODEL	ASSY NAME.	ASSY No.
△						KENDO / JUDO INK CHANGE	2
△				DOC. CONT. No.			
△							
△							